



## Cobra® SX Push-Pull Gooseneck Gun

With a striking resemblance to the original Cobra® gooseneck gun, the totally NEW **Cobra® SX** is available with all the original features you've come to expect. It's easy to use, easy to maintain, and utilizes the original Cobra® consumables. With less than 1 1/4" nominal diameter handle grip and less than 1 lb 12 oz in total gun weight, the Cobra® SX fits most hands, male or female. The ergonomic left/right handed speed control is perfect for every welder.



MK Products' **lightest, smallest push-pull** gooseneck - less than 2 lbs.

**Feeds stainless** and other hard wire materials.

**Air cooled** to reduce unnecessary cable weight and components.

**Handles more heat** without the need for liquid cooling - no need for coolant recirculators.

Original Cobra® **rear trigger location**.

**Covered wire feed** mechanism.

**Thumb pressure wire release** in the handle.

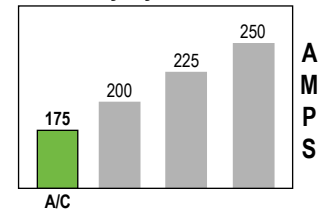
**Quiet helical gear** transmission.

Molded Cobra® design **high-temp** barrel insulator.

Perfect for **all aluminum** welding.

**Rated Output** determined by the gun having an Air Cooled (A/C) barrel.

**Duty Cycle 60%**



### Comes Complete With

- #2 Welding power cable
- .035" (.9 mm) ID Contact tip
- #8 Gas cup, classic

### Most Popular Accessories

- 5-piece Teflon liner package (931-0137)
- Insulated drive roll kit (005-064X)
- Drive roll installation/removal tool (931-0100)
- Spiral steel conduits for steel and cored wire (615-02XX)
- Spiral steel liner for tip extender (615-0256)
- Tip extender (621-0017)

See the accessories section for additional gas cups, barrels and contact tips.



MODEL NUMBER	RATED OUTPUT	WIRE FEED SPEED	WIRE TYPE AND DIAMETER	BOXED DIMENSIONS	BOXED WEIGHT
325-815	15 ft (4.6 m)	175 Amps @ 60%	.023" - .035" solid and hard wire (0.6 mm - 0.9 mm)	15 ft and 25 ft: 26 x 12 x 5 in (660 x 305 x 127 mm)	15 ft 10.5 lb (4.8 kg)
325-825	25 ft (7.6 m)	800 IPM			25 ft 17 lb (7.8 kg)
325-835*	35 ft (10.7 m)		.030" - 3/64" aluminum wire (0.8 mm - 1.6 mm)	35 and 50 ft: 28 x 14 x 6 in (711 x 356 x 152 mm)	35 ft 23.5 lb (10.7 kg)
325-850	50 ft (15.2 m)				50 ft 26.1 lb (11.8 kg)

### GUN LEAD ASSEMBLY COMPONENTS

LENGTH	CONDUIT	GAS HOSE	CONTROL CABLE	#2 POWER CABLE	SNAKE SKIN
15 ft (4.6 m)	615-0601-15	552-0242-15	005-0690	843-0580-15	931-0110
25 ft (7.6 m)	615-0601-25	552-0242-25	005-0691	843-0580-25	931-0122
35 ft (10.7 m)	615-0601-35	552-0242-35	005-0740	843-0580-35	931-0132
50 ft (15.2 m)	615-0601-50	552-0242-50	005-0692	843-0580-50	931-0123

\* Call factory for availability